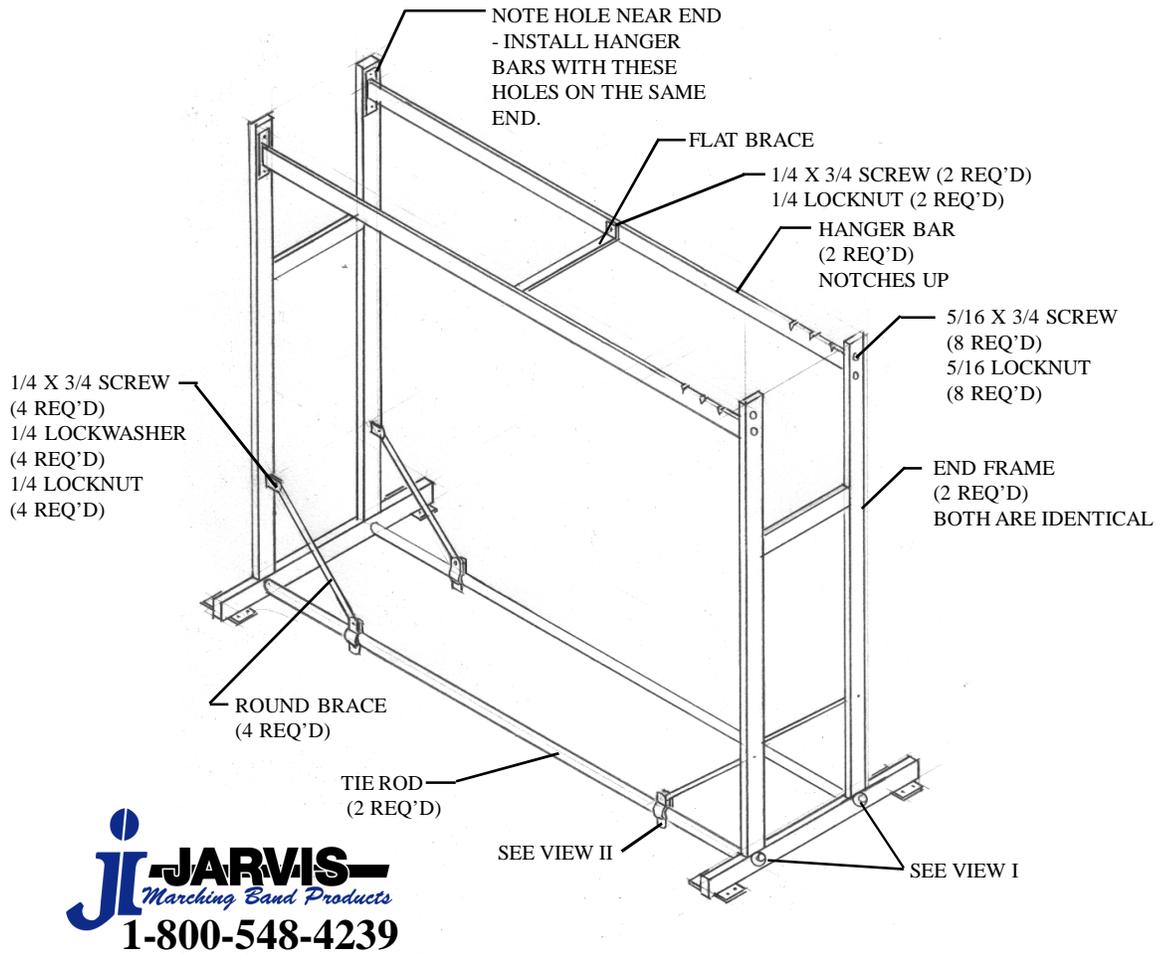


UNIFORM MOVEMENT INSTRUMENTS ASSEMBLY INSTRUCTIONS



1. ASSEMBLE END FRAMES (2) WITH THE TIE RODS (2). SEE VIEW I. TIGHTEN THE CAP NUTS (4).

2. ASSEMBLE THE HANGER BARS WITH THE END FRAMES (2). TIGHTEN THE SCREWS AND NUTS (8).

3. ASSEMBLE THE ROUND BRACES WITH THE FRAME AND HOLD FRAMES IN VERTICAL POSITION WHILE TIGHTENING ALL NUTS AND SCREWS ON ROUND BRACES (4).

4. INSTALL THE FLAT BRACE TO THE HANGER BAR. TIGHTEN SCREWS AND NUTS (4).

5. LAY THE COMPLETED ASSEMBLY ON ITS SIDE AND INSTALL THE CASTERS (4). USING THE 5/16 HEX HEAD BOLTS (16), 5/16 LOCKWASHERS (16) AND 5/16 NUTS (16).

6. ASSEMBLY IS COMPLETE.

